

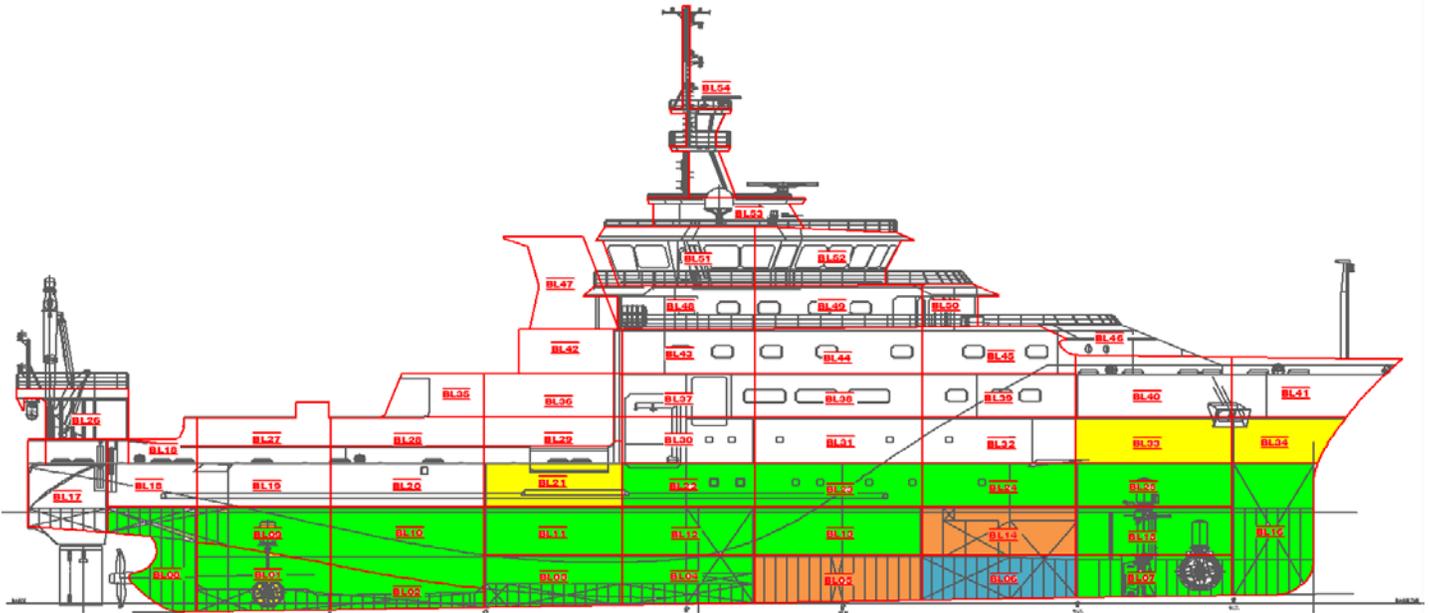
Dr. Fridtjof Nansen Replacement – Block construction

AG-460 – Hull build progress – Status by 24th April 2015

- Steel cutting
- Under construction
- Blocks ready to place on slipway
- Blocks on slipway

First steel cut: 13.01.2015

Keel Laying: 23.04.15



PLANNED BUILDING SEQUENCE OF BLOCKS– ref. Master plan Rev. 02

1	2	3	4	5	6	7	8	9	10
06 – 100%	05 – 80%	07 – 70%	14 – 80%	15 – 70%	04 – 60%	13 – 30%	03 – 40%	16 – 50%	12 – 40%
11	12	13	14	15	16	17	18	19	20
25 - 15%	02 – 30%	11 – 15%	01 - 15%	10 – 20%	09 – 15%	24 - 15%	08 - 15%	23 - 15%	22 - 15%
21	22	23	24	25	26	27	28	29	30
21 – 100%	20	19	18	32	17	31	33 – 100%	30	34 – 100%
31	32	33	34	35	36	37	38	39	40
39	38	40	37	41	29	28	36	27	26
41	42	43	44	45	46	47	48	49	50
35	44	43	42	45	46	47	49	48	50
51	52	53	54						
51	52	53	54						

NOTE! Blocks are defined as **80%** completed when ready to put on slipway - **100%** when positioned on slipway.

General comments:

- Keel laying ceremony held 23rd April. BL 06 placed on slipway.
- Progress:
 - Lofting and production documentation delivery is according to schedule.
 - Good progress on block fabrication last 2 weeks, previously reported delay starts to be caught up – ref. master plan – rev 02.
- Factory Acceptance tests (FAT) for MAK Gen sets 6M20 and 1st 9M20 carried out in Kiel week 15 & 16.
 - FAT of 2nd 9M20 planned for week 18.
- Progress meeting held in Castropool week 17.

Keel Laying ceremony - BL 06



BL 06 On slipway – 39,9 tons



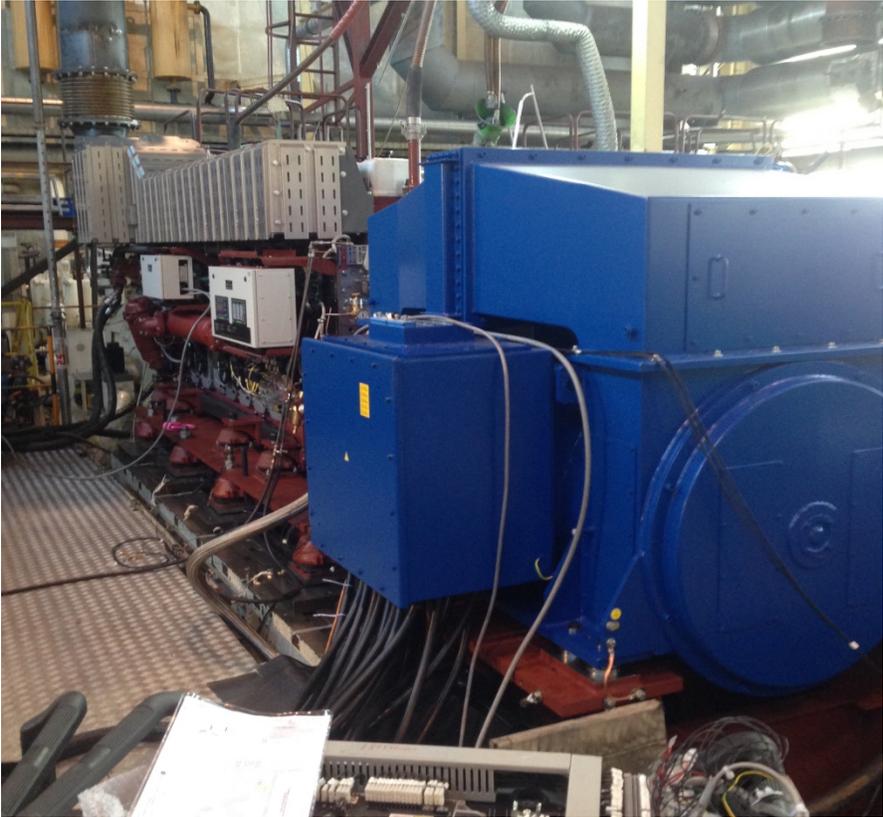
BL 14 Out of workshop and on way to sandblasting



BL 04 & 05



9M20 at testbed in Kiel week 16



2nd 9M20 ready for testbed week 18

